



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D4961-043

Job Sheet 181985



Part No: D4961-043

Job Qty: 10 ea

Part Name: Tube Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/15/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP REV:A 15.02.18 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	8/31/18	8/31/18	0.00	0.00	Start Up Small Fab-4		SMB 18/11/14
110	Small Fab	10 pcs	8/31/18	8/31/18	0.00	6.23	Small Fab-8		SMB
120	QC	10 pcs	8/31/18	8/31/18	0.00	0.00	QC5		38
130	Packaging	10 pcs	8/31/18	8/31/18	0.00	0.00	Packaging3-2	SEP 17 2018	SEP 17 2018
140	QC21-SA	10 Ea	8/31/18	8/31/18	0.00	0.00	QC21		SEP 17 2018

Part Op 110 - 1- Cut D4961-3 tube to size as per dwg 2- On one side of tube flare end as per dwg then slide sleeves and nuts, Descriptions: flare other side of tube as per dwg.

120 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location:

140 - QC21- Final Inspection - Work Order Release

798

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN818-L12J	Nut	20 Ea (2 ea)	90-Start up Operation	SOS4892 X10
M304TR0.750W.049	304 Round Tube .750 X .049W	2.5000 ft (.25 ea)	90-Start up Operation	SOS4892 X10
MS20819-12J	Sleeve	20 Ea (2 ea)	90-Start up Operation	SOS4892 X10

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN818-L12J	20	19	0
	M304TR0.750W.049	3	113	0
	MS20819-12J	20	18	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																																																								
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1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 813 632-6200 Email: sales@dartaero.com www.dartaerospace.com Date: 09/17/16 Container No: S110094 Part: D4961 - 043 Job No: 181985 Serial No/Batch: S110094 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's																																																																																																												
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DART
AEROSPACE

Container No: S110094



Part: D4961 - 043

Job No: 181985

Serial No/Batch: S110094

Revision: _____

Inspector: _____

Exp Date: _____

Instructions: Various STC's

Date: 09/17/16